



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4277-5
Job Sheet 169031



Part No: D4277-5

Job Qty: 18 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2 IPP Rev:A 10.11.12 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG
REV.C DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	12/2/17	12/2/17	0.00	0.00	Start Up Large Fab-6		DG 2017-11-30
100	Large Fab	18 pcs	12/4/17	12/4/17	0.00	2.47	Large Fab 8		DG 2017-11-30
110	QC	18 pcs	12/4/17	12/4/17	0.00	0.00	QC6		23
120	Packaging	18 pcs	12/4/17	12/4/17	0.00	0.00	Packaging3 Large Fab		DG 2017-11-30
130	QC21-SA	18 Ea	12/4/17	12/4/17	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube as per dwg D4277
Descriptions: 120 - ***STOCK IN BASKET CELL***

DAS
21 DEC 01 2017
9-59

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.500W.049 <i>5006743</i>	39	1,463	0	0

DART
AEROSPACE
S015962



Rib

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PART NO: D4277-5
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/30/17

Job No: 169031